

**FIG. 1**

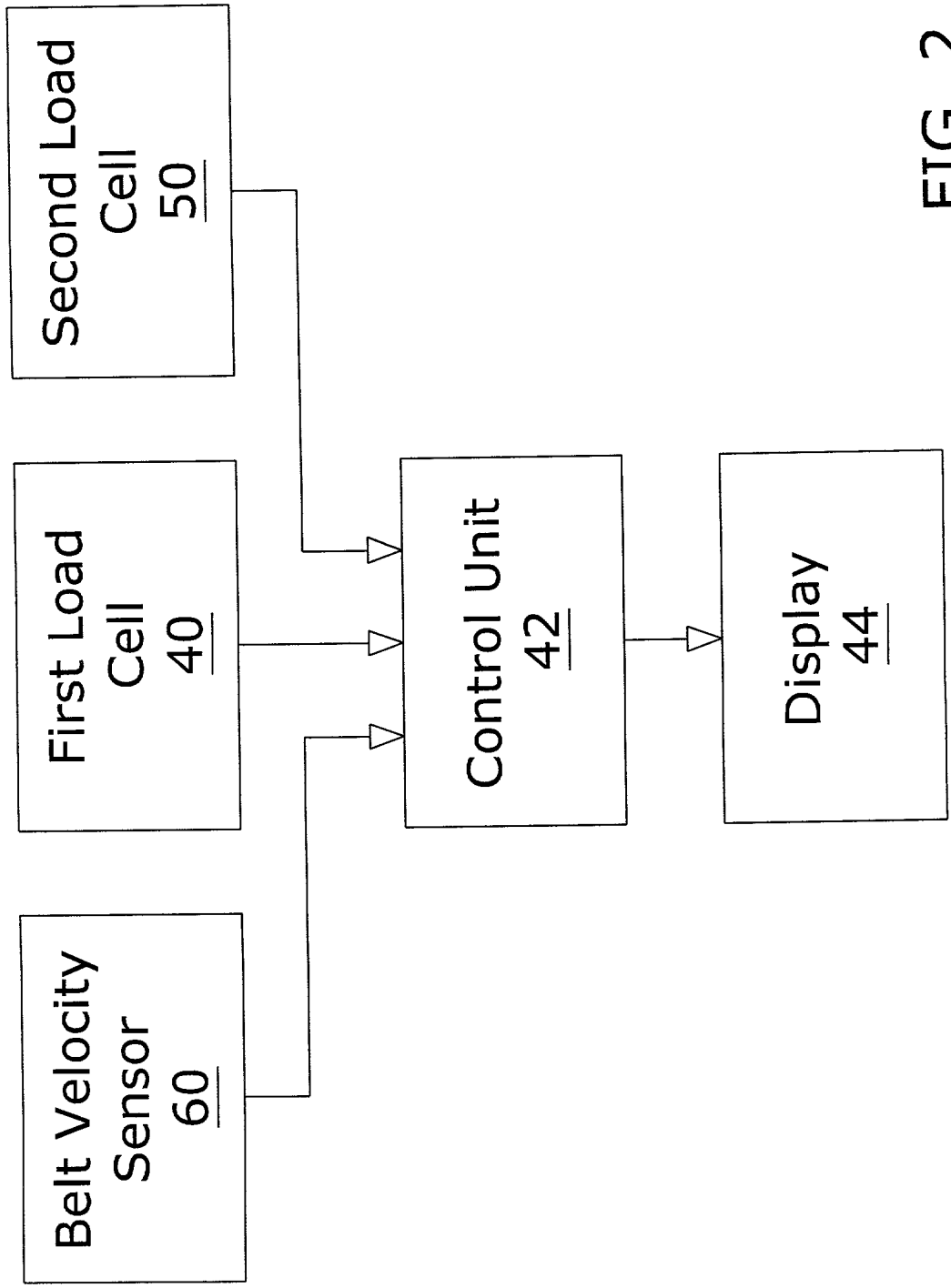
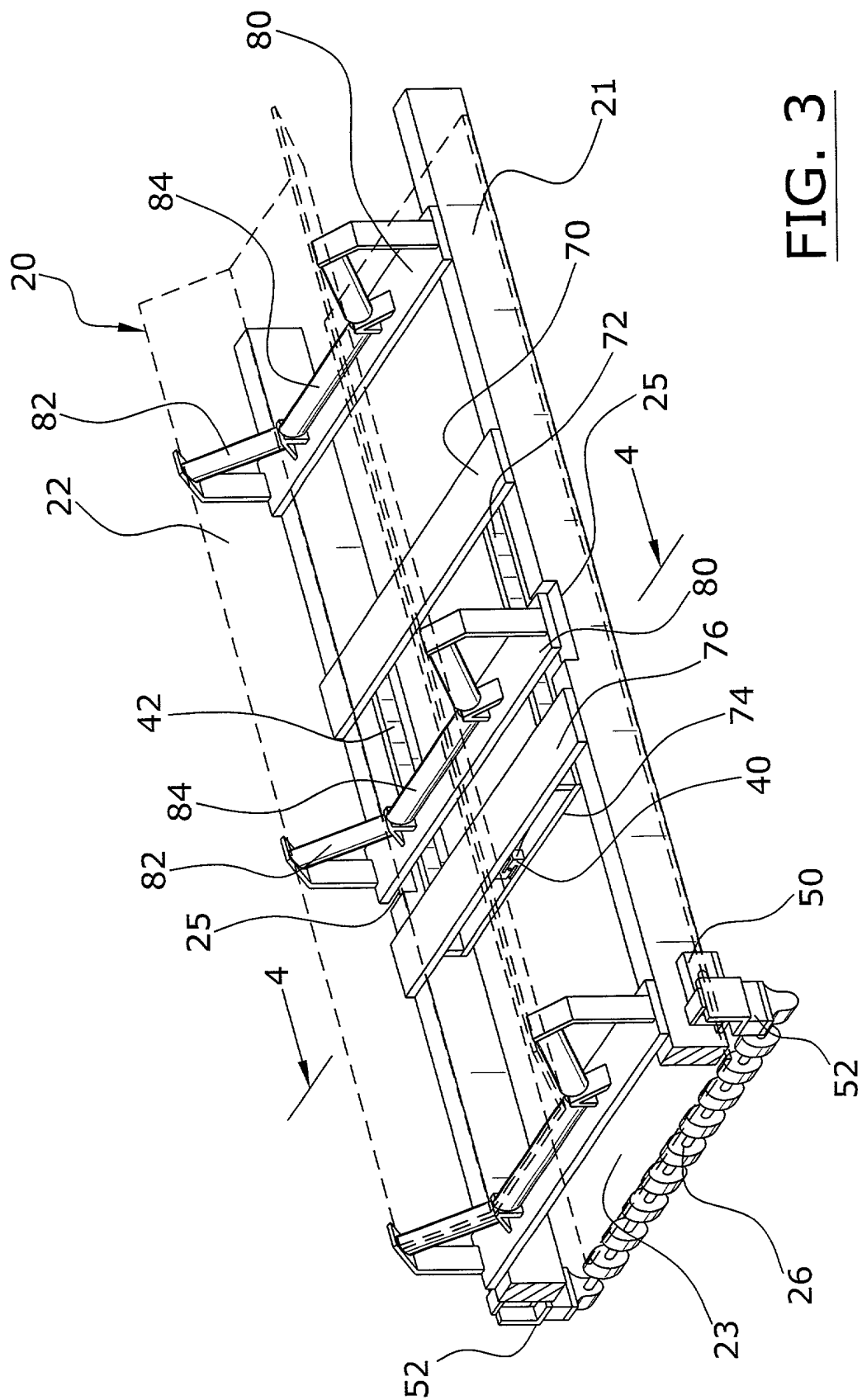


FIG. 2



**FIG. 3**

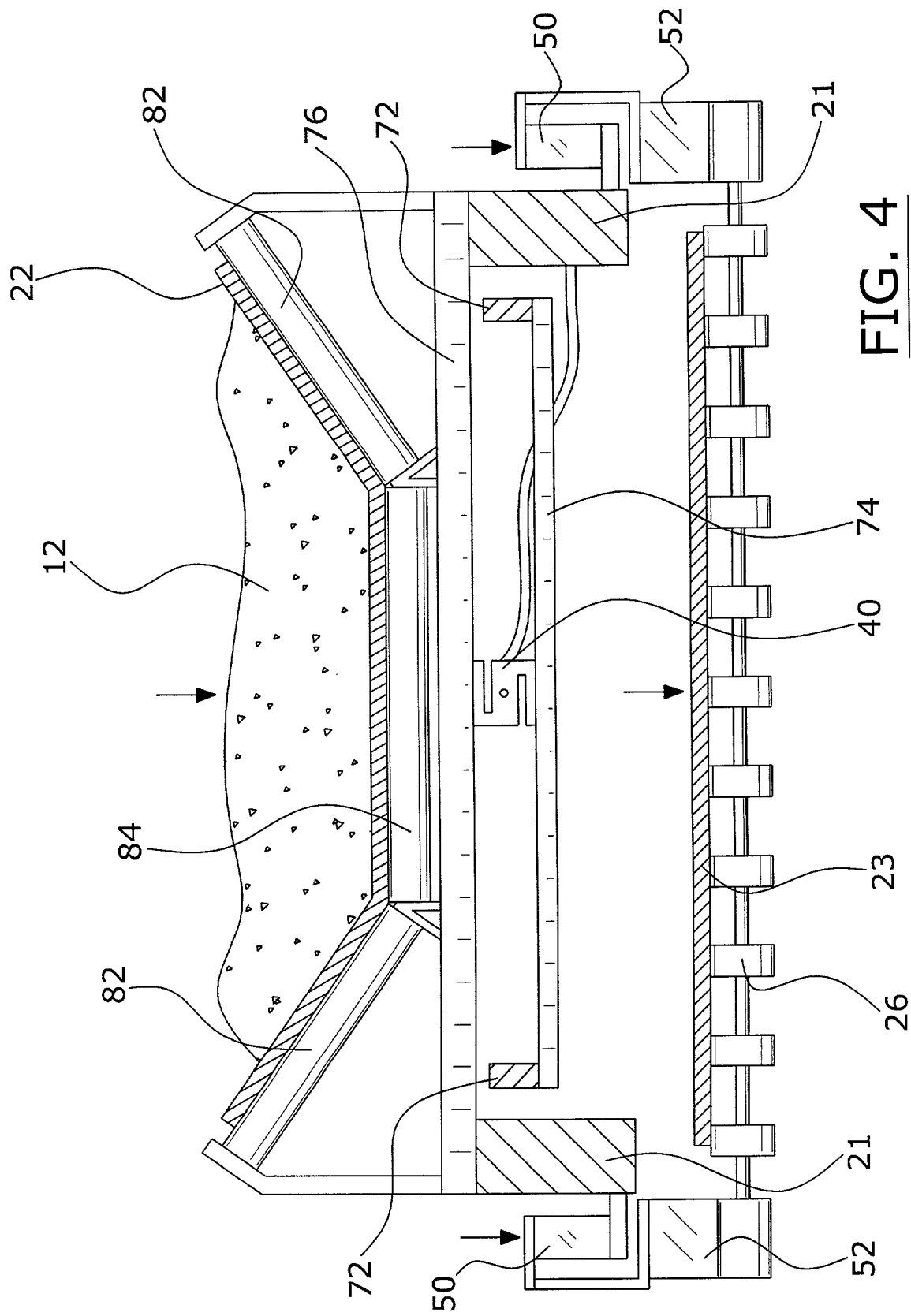


FIG. 4

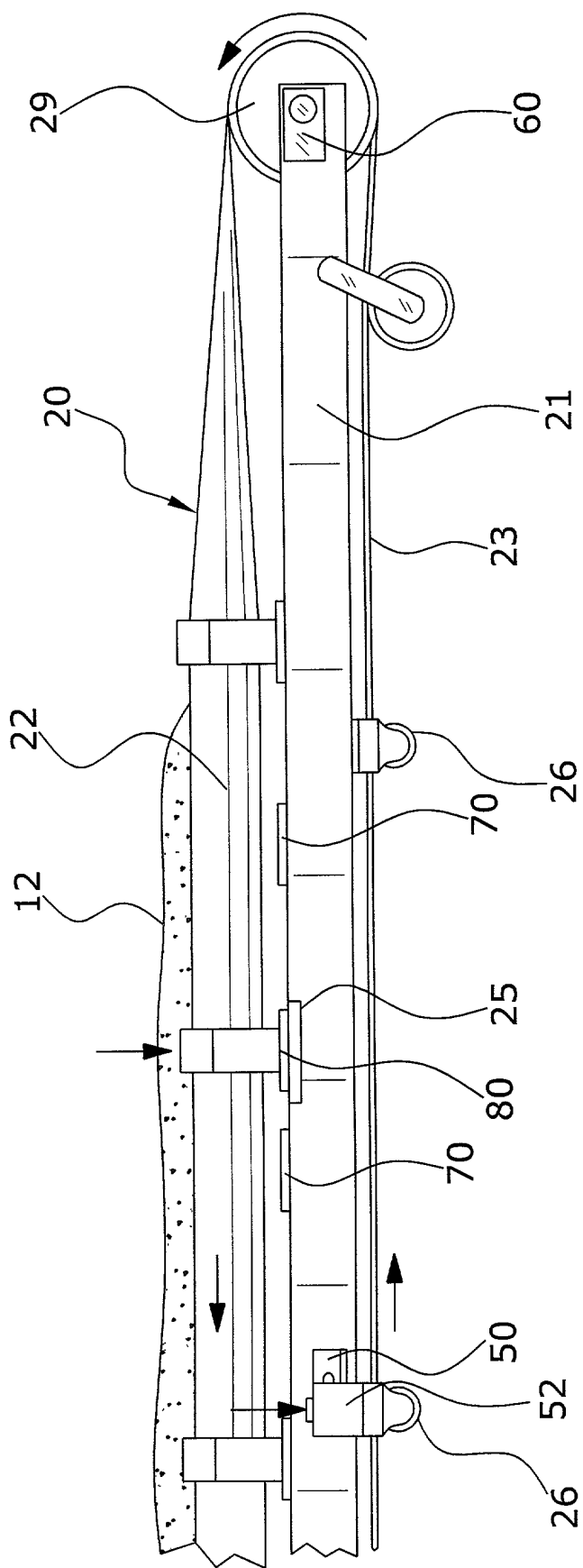


FIG. 5

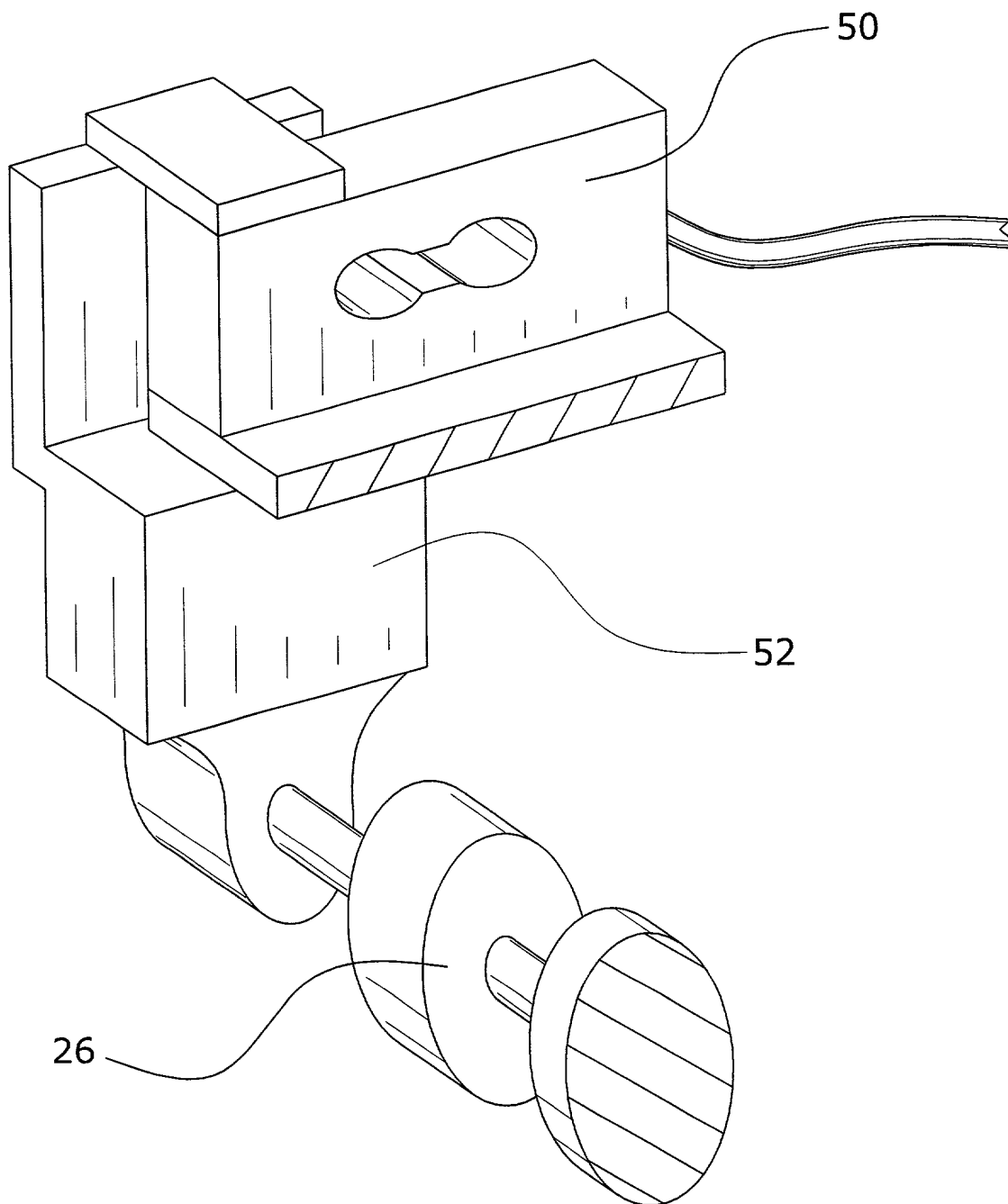


FIG. 6

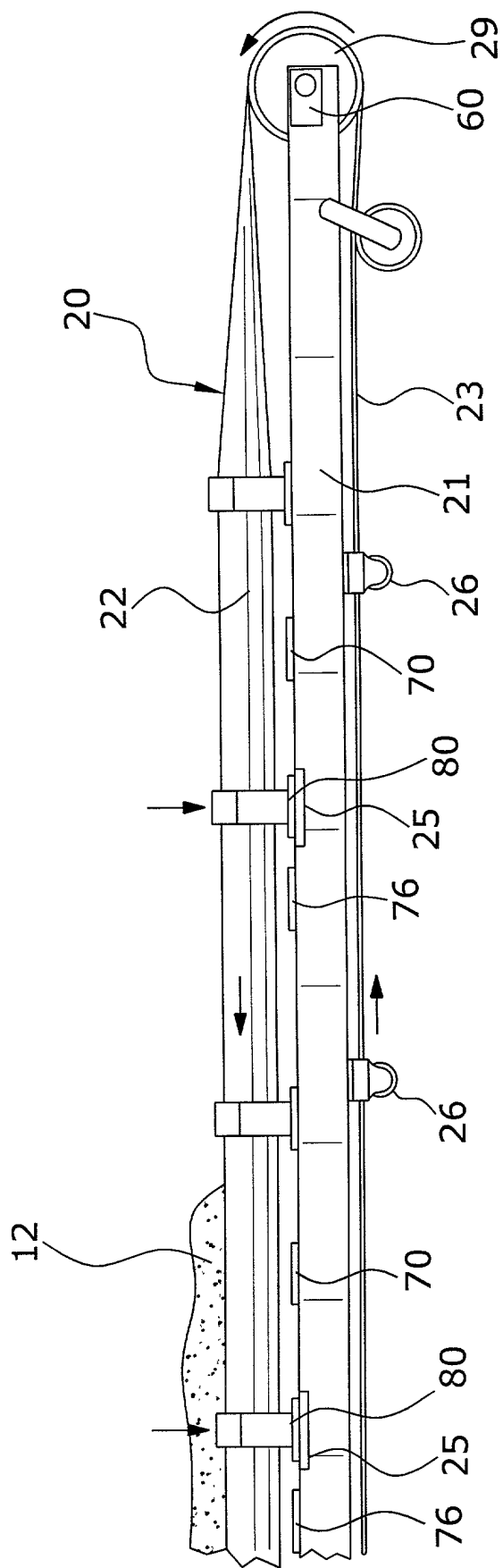


FIG. 7

Belt Position	Gross Empty Weight	Gross Full Weight	Material Net Weight
P1	20	85	65
P2	23	82	59
P3	18	87	69
P4	19	90	71
P5	21	88	67

FIG. 8